

Ship ASAP - 2/24/11

PRELIMINARY ISSUE

Work Order ID 67394

Thursday, March 17, 2011 2:08:13 PM

Page 1

Item ID: D4349-5

Revision ID: PRELIM

Item Name: Foot

Start Date: 3/17/2011

Start Qty: 200

Required Date: 3/21/2011

Req'd Qty: 200

Reference:

Accept

Setup Start

Stop

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4349

PA2

100

Manufacture as per dwg

0.00



Lathe Conv

Memo

0.00

Conventional Lathe

110

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

120

Chemical Conversion Coat per QS1005 4.1

0.00



HandFinish

Memo

0.00

Hand Finishing



11.3.18

4

11.3.18

4

J.F.S. 11/03/21

4

Ø

14.

BR 11-3-21.

1/2

11.03.21

QC 8

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Item ID: D4349-5

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Foot

Start Date: 3/17/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 3/21/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

n/A →

140

Identify as per dwg & Stock Location: 0.00



Packaging

Memo

Packaging

S/D 104484

4/3/21 (4)

150

QC21- Final Inspection - Work Order Release 0.00



QC

Memo

0.00

Quality Control

8D2370

W1003-21

POSITIVE RECALL
EFFECTIVE 11-23-17 AUTH u
RELEASED _____ DATE _____

Picklist Print

Thursday, March 17, 2011 2:08:10 PM

Page 1
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Work Order ID: 67394



Parent Item: D4349-5



Parent Item Name: Foot


Start Date: 3/17/2011

Required Date: 3/21/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 11.03.17 new issue DD verf:EC

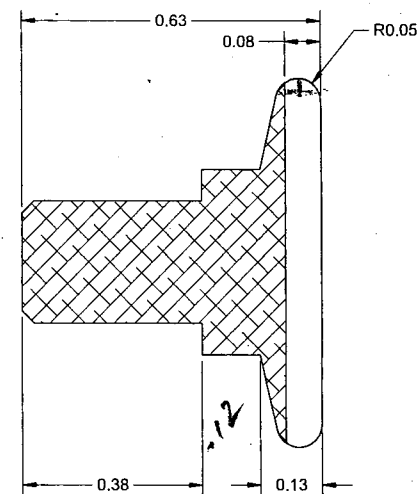
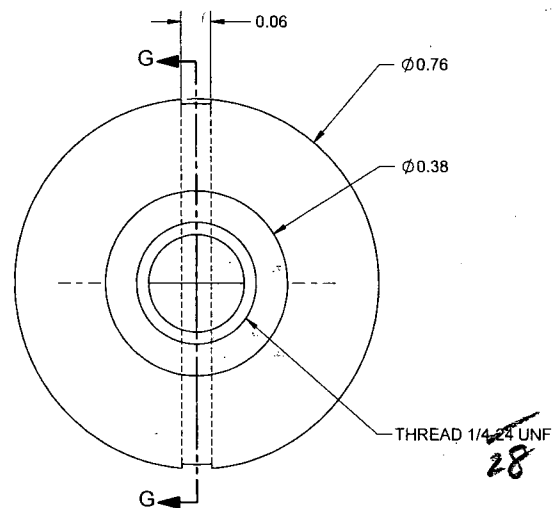
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R1.000  304 round bar 1.00		Purchased	No			100	f	73.7800	0.053	0.111579			



Handwritten: 11.3.6

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT029	73.78	
109508	9.8	
109541	15.31	
113457	48.67	

2.92



SECTION G-G
SCALE 4X

D4349-5 TRACK FOOT

PRELIMINARY ISSUE

11.03.03

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR
DART SPEC M304R
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. PA2
MFG. APPR.		D4349	SHEET 5 OF 8
APPROVED		TITLE	SCALE
DE APPR.		SHELF	NTS
DATE	11.03.03	<small>COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

